






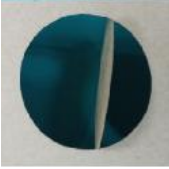



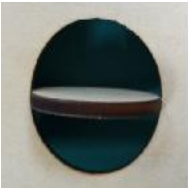
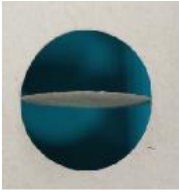




A5 20W engraving parameter table

Material	Engraving					Case illustration
	Quality	Speed	S-Max	Whether to black out	perform multiple passes	
Basswood	8	2000	500	NO	1	
Hardwood	8	2000	500	NO	1	
Bamboo	8	2000	700	NO	1	
Acrylic	8	2000	500	NO	1	
Kraft Paper	8	2000	280	NO	1	
Mirrors	8	2000	450	NO	1	


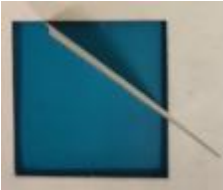
Leather	8	2000	230	NO	1	
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A5 20W cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	perform multiple passes	Case illustration
Basswood	2.5mm	110	1000	1	 
		210	1000	2	 
		310	1000	3	 
Hardwood	5.5mm	100	1000	2	 

		130	1000	3	 
		220	1000	5	 
Bamboo	2mm	100	1000	1	 
		200	1000	2	 
		310	1000	3	 

Acrylic	2.8mm	120	1000	2		
		200	1000	3		
		320	1000	5		
Kraft Paper	0.2mm	1000	1000	1		
		2000	1000	2		

		3000	1000	3		
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