






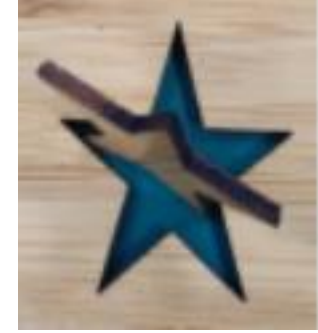





## P9 M50 Engraving parameter table

Material	Engraving						Case illustration
	Line Interval	Speed	Max-Power	Image Mode	Whether to black out	Number of passes	
Basswood	0.1	3000	25%	Jarvis	NO	1	
Hardwood	0.1	3000	25%	Jarvis	NO	1	
Bamboo	0.1	3000	30%	Threshold	NO	1	
Acrylic	0.1	3000	25%	Threshold	NO	1	



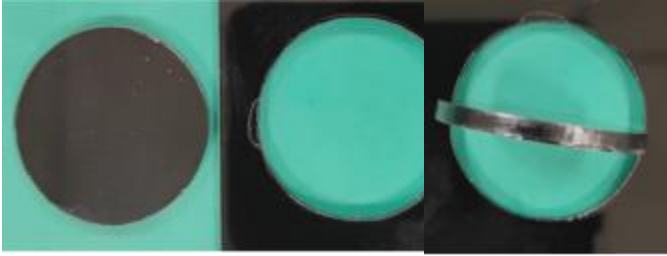
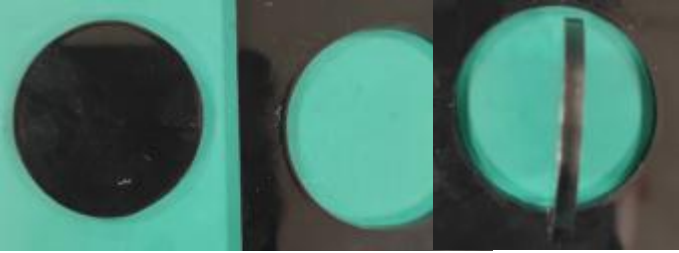

Kraft Paper	0.1	3000	20%	Jarvis	NO	1	
Mirrors	0.1	3000	20%	Threshold	NO	1	
Leather	0.1	3000	15%	Threshold	NO	1	
denim	0.1	2000	20%	Threshold	NO	1	
ceramics	0.1	400	70%	Threshold	Yes	1	



grass	0.1	1000	70%	Threshold	Yes	1	
Stainless Steel	0.1	400	100%	Threshold	NO	1	

P9 M50 cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	Number of passes	Case illustration
Basswood	2.5mm	450	100%	1	 
		700	100%	2	 

		900	100%	3	
Hardwood	5.5mm	130	100%	1	
		260	100%	2	
		400	100%	3	
Bamboo	2mm	400	100%	1	

		700	100%	2	
		900	100%	3	
Acrylic	2.8mm	180	100%	1	
		360	100%	2	
		570	100%	3	

Kraft Paper	0.2mm	5000	100%	1		
		7500	100%	2	